

# Tech Brief 01-05-018

## **Reverse Engineering Phoenix Award**



Figure 1 – Phoenix statue



Figure 2 – Phoenix objet part



Figure 3 – RTV silicone mold and urethane casting

#### Problem:

When the DOD wanted to make scaled duplicates of the Phoenix Award for Maintenance Excellence, they called NeoMetrix.

### **Traditional Method:**

Contracting an artist to recreate a reduced scale work of art can be time consuming and expensive. Silicone molding of the original will work for a full scale model, but the scale cannot be reduced.

#### **NeoMetrix Solution:**

- Original piece is scanned using the Faro ScanArm.
- Scan Data is registered, merged, and aligned in Rapidform XOR.
- Final model is scaled down to the desired size.
- Prototype part is printed on the Objet Alaris 3D Printer with a layer thickness of 28 um.
- RTV silicone mold created using Objet part as pattern.
- Multiple Urethane parts can be produced from a single mold.

#### **NeoMetrix Advantage:**

- Rapidly capture part geometry through laser scanning.
- Accurate tooling created overnight ready for multiple runs with customer choice of material.

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